

Specification and Installation Instructions

#### **Models**

**AC2-B-BV (2-way)**: Auxiliary switches for D, B and S actuators. **AC2-B-BV (3-way)**: Auxiliary switches for D, B and S actuators.





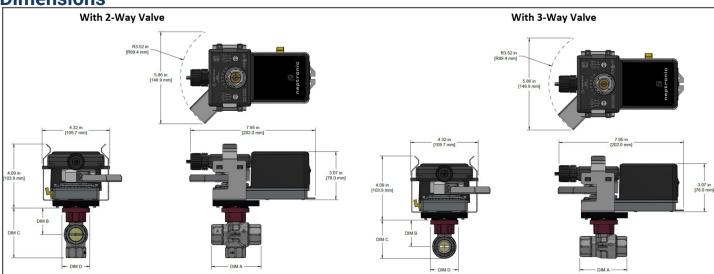
AC2-B-BV (2-way)

AC2-B-BV (3-way)

## **Technical Specification**

| Description                   | AC2-B-BV (Siral)                                           |  |  |  |
|-------------------------------|------------------------------------------------------------|--|--|--|
| Actuator Compatibility        | Neptronic D, B and S series actuators                      |  |  |  |
| Power Supply                  | 125VAC, 5A Resistive or 250VAC, 3A Resistive               |  |  |  |
| Electrical Connection         | Cable 39.5" (1m), 6 x 18AWG, FT1 with ½" conduit connector |  |  |  |
| Purpose and Action of Control | Type 1 operating control                                   |  |  |  |
| Construction of Control       | Independently mounted, accessory                           |  |  |  |
| Polution Degree               | 2                                                          |  |  |  |
| Impulse Voltage               | 4000V                                                      |  |  |  |

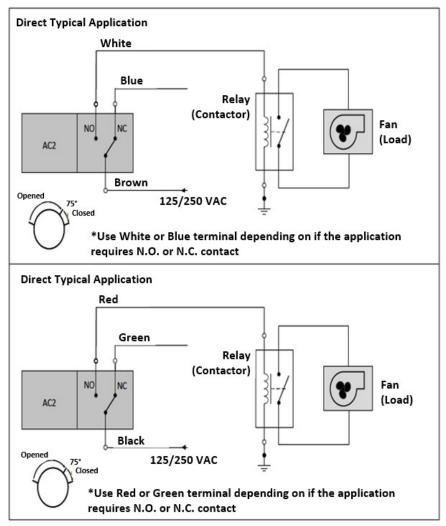
#### **Dimensions**



| Valve Size    | Valve Type | Cv           | Kv           | Dim A         | Dim B        | Dim C         | Dim D        |
|---------------|------------|--------------|--------------|---------------|--------------|---------------|--------------|
| 1/2" [DN10]   | 2-way      | 0.3 to 1.9   | 0.3 to 1.6   | 2.38" [61mm]  | 1.53" [39mm] | 2.05" [52mm]  | 1.78" [45mm] |
|               | 3-way      |              |              | 2.44" [62mm]  |              | 2.75" [70mm]  |              |
| 1/2" [DN10]   | 2-way      | 3.0 to 7.4   | 2.5 to 6.4   | 2.66" [68mm]  | 1.53" [39mm] | 2.13" [54mm]  | 1.78" [45mm] |
|               | 3-way      |              |              | 2.76" [70mm]  |              | 2.85" [72mm]  |              |
| 3/4" [DN20]   | 2-way      | 4.7 to 14.0  | 4.0 to 12.0  | 3.01" [77mm]  | 1.69" [43mm] | 2.46" [62mm]  | 1.78" [45mm] |
|               | 3-way      |              |              | 3.17" [81mm]  |              | 3.19" [81mm]  |              |
| 1" [DN25]     | 2-way      | 7.4 to 19.0  | 6.4 to 16.0  | 3.78" [96mm]  | 1.88" [48mm] | 2.82" [72mm]  | 1.88" [48mm] |
|               | 3-way      |              |              | 3.80" [97mm]  |              | 4.27" [108mm] |              |
| 1-1/4" [DN32] | 2-way      | 10.0 to 35.0 | 8.6 to 30.0  | 4.15" [106mm] | 2.20" [56mm] | 3.41 [87mm]   | 2.4" [61mm]  |
|               | 3-way      |              |              | 4.35" [111mm] |              | 4.95" [126mm] |              |
| 1-1/2" [DN40] | 2-way      | 19.0 to 35.0 | 16.0 to 32.0 | 4.39" [116mm] | 2.20" [56mm] | 3.41" [87mm]  | 2.4" [61mm]  |
|               | 3-way      |              |              |               |              | 4.95" [126mm] |              |

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### **Wiring Diagram**

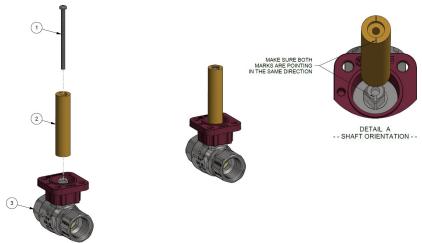


The auxiliary switch comes factory preset: 10° - 80°

### **Mounting Instruction**

Before beginning installation, ensure to set the actuator at a 45° position.

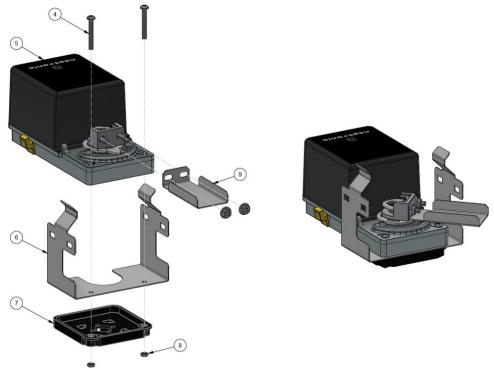
1. Begin by placing the brass shaft (2) onto the top of the 2-way valve (3) and secure it in place using 1x M4-0.7 pan head screw.



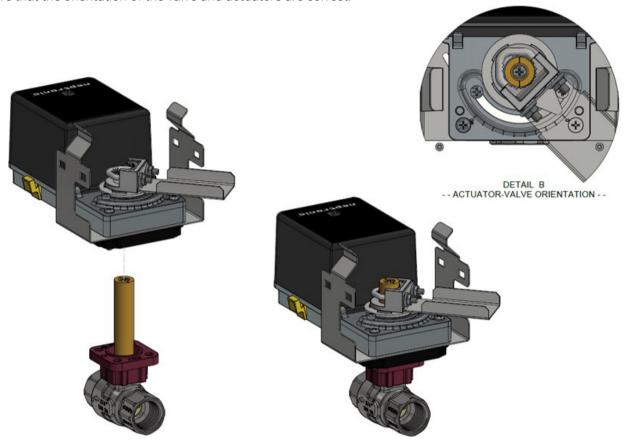


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2. Using the 2x 8-32 hex nuts (8) and 2x #8-32 pan head phillips screws (4), secure the BB bracket (7) and the AC2 bracket (6) onto the actuator (5). Using 2x nuts, secure the BB handle (9) onto the actuator (5).



3. Insert the brass shaft assembly from step 1 into the actuator assembly from step 2. Ensure that the orientation of the valve and actuators are correct.

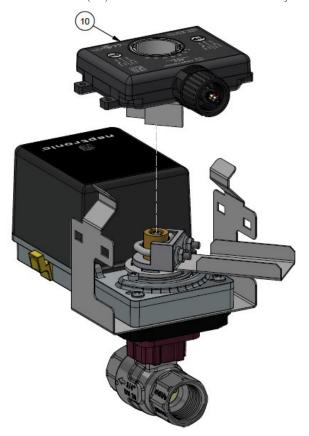


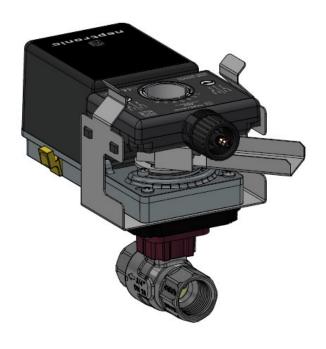
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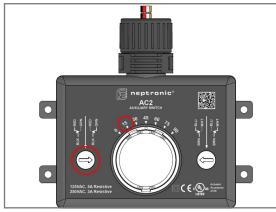
4. Attach the AC2 (10) onto the brass shaft assembly and ensure that the AC2 is properly snapped in place.





#### **Actuator Positioning**

- 1. Turn the dial on the auxiliary switch to the desired position for the actuator lower contact.
- 2. Using a flathead screwdriver, turn the left arrow on the auxiliary switch so that the arrowhead is aligned with the arrow on the wiring diagram.



15° Position

- 3. Turn the dial on the auxiliary switch to the desired position for the actuator upper contact.
- 4. Using a flathead screwdriver, turn the right arrow on the auxiliary switch so that the arrowhead is aligned with the arrow on the wiring diagram.



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